

# Medium Power Film Capacitors

## FFPC 800Vdc to 3800Vdc



### GENERAL DESCRIPTION

The FFPC series is specifically designed for DC filtering applications such as DC link or resonant filters for voltages up to 3800V.

The safe and reliable **Controlled Self Healing Technology** makes this series particularly suitable for power converters in traction, drives and renewable energy areas.

FFPC use a dry solution or a wet solution (without free oil) with polypropylene metallized film.

Standard designs proposed in this catalogue are covering a wide range of voltage and capacitance values.

In case of specific requirements about shape and performances, feel free to contact your local KYOCERA AVX representative.

Rectangular resin filled plastic case (PA66 30% GF) 2 or 4 terminals M12x30mm

### STANDARDS

- IEC 61071 : Power electronic capacitors
- IEC 61881 : Railway applications, rolling stock equipment, capacitors for power electronics
- IEC 60068-2 : Environmental testing
- UL 94: Test for Flammability of Plastic Materials for Parts in Devices and Appliances.
- EN 45545-2: Railway applications – Fire protection on railway vehicles  
Part 2: Requirements for fire behavior of materials and components

### HOW TO ORDER

<b>FFPC</b>	<b>2</b>	<b>B</b>	<b>1697</b>	<b>K</b>	<b>∞</b>
Series	Terminals Numbers	Voltage	Capacitance EIA code	Capacitance tolerance	Terminal Code
	2 4	B = 800V S = 1900V C = 900V N = 2000V L = 1000V T = 2300V U = 1100V P = 2550V V = 1250V W = 2800V Q = 1350V X = 3000V R = 1500V Y = 3500V M = 1750V Z = 3800V		K = ±10%	-- = Male Threaded JE = Female Threaded

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# Medium Power Film Capacitors

## FFPC 800Vdc to 3800Vdc

### DEFINITIONS

$C_n$ ( $\mu\text{F}$ )	capacitance	nominal value of the capacitance measured at $\theta_{\text{amb}} = 25 \pm 10^\circ\text{C}$
$U_n$ (V)	rated DC voltage	maximum operating peak voltage of either polarity (non-reversing type waveform), for which the capacitor has been designed for continuous operation
$U_w$ (V)	working voltage	value of the maximum operating recurrent voltage for a given hot spot temperature and an expected lifetime
$U_r$ (V)	ripple voltage	peak-to-peak alternating component of the unidirectional voltage
$L_s$ (nH)	parasitic inductance	capacitor series self-inductance
$R_s$ (m $\Omega$ )	series resistance	capacitor series resistance due to galvanic circuit
$I_{\text{rms}}$ (A)	RMS current	rms current value @ 100Hz for continuous operation under natural convection generating $20^\circ\text{C}$ overheating
$\theta_{\text{amb}}$ ( $^\circ\text{C}$ )	cooling air temperature	temperature of the cooling air measured at the hottest position of the capacitor, under steady-state conditions, midway between two units NOTE If only one unit is involved, it is the temperature measured at a point approximately 0,1 m away from the capacitor container and at two-thirds of the height from its base
$\theta_{\text{HS}}$ ( $^\circ\text{C}$ )	hot spot temperature	highest temperature obtained inside the case of the capacitor in thermal equilibrium

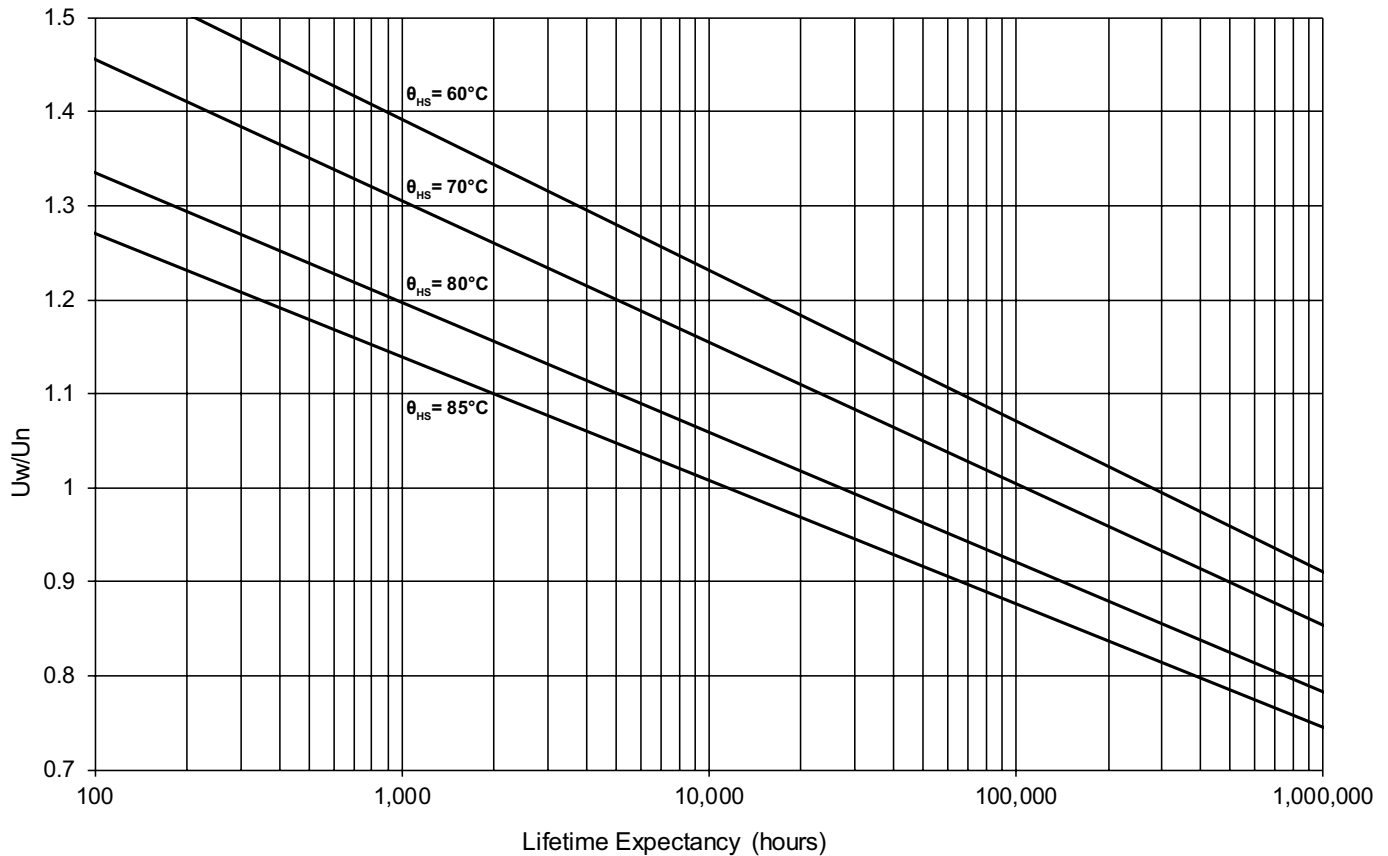
### CHARACTERISTICS

Capacitance range $C_n$	95 $\mu\text{F}$ to 5060 $\mu\text{F}$
Tolerance on $C_n$	$\pm 10\%$
Rated DC voltage $U_n$	800 to 3800V
Lifetime at $U_n$ and $70^\circ\text{C}$ hot-spot temperature and $\Delta C/C < 2\%$	100,000h
Typical parasitic inductance $L_s$	35nH to 85nH
Maximum rms current $I_{\text{rms max}}$	up to 155 $A_{\text{rms}}$ for 2 terminals up to 300 $A_{\text{rms}}$ for 4 terminals
Test voltage between terminals @ $25^\circ\text{C}$	1.5 x $U_n$ for 10s
Test voltage between terminals and Case @ $25^\circ\text{C}$	9 $kV_{\text{rms}}$ @ 50Hz for 10s
Dielectric	polypropylene
Climatic Category	40 / 85 / 56 (IEC 60068)
Working temperature	$-40^\circ\text{C}$ / $+85^\circ\text{C}$ (according to the power dissipated)
Storage temperature	$-40^\circ\text{C}$ / $+85^\circ\text{C}$
Calorific value	40 MJ/kg

# Medium Power Film Capacitors

## FFPC 800Vdc to 3800Vdc

### LIFETIME EXPECTANCY VS HOT SPOT TEMPERATURES



### HOW TO CHOOSE THE RIGHT CAPACITOR

The capacitor lifetime depends on the working voltage and the hot spot temperature.

Our caps are designed to meet 100000 hours lifetime at rated voltage and  $70^\circ\text{C}$  hot spot temperature. In accordance with operating conditions, please calculate the hot spot temperature and deduce from this calculation if the obtained lifetime can suit the application.

**1- From the tables, select a capacitor with required capacitance  $C_n$  and voltage  $U_n$ .**

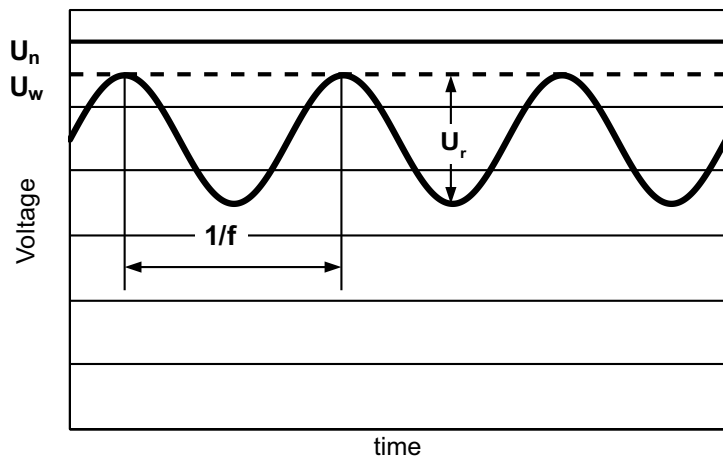
Calculate the maximum ripple voltage allowed for the selected cap :  $U_{rmax} = 0,2U_n$

If  $U_r > U_{rmax}$ , select a capacitor with higher rated voltage

Make sure  $I_{rms\ application} < I_{rms\ table}$

Copy out:

- serial resistance ( $R_s$ ) : see table of values
- hermal resistance  $R_{th}$  : see table of values



# Medium Power Film Capacitors

## FFPC 800Vdc to 3800Vdc

### 2- Hot spot temperature calculation

Total losses are calculated as follow:  $P_t = P_j + P_d$

Joule losses:  $P_j = R_s \times I_{rms}^2$

Dielectric losses:  $P_d = Q \times \text{tg}\delta\omega$  with

- Q(reactive power)  $\frac{I_{rms}^2}{\omega C}$  for a sinusoidal waveform

-  $\text{tg}\delta\omega = 2 \times 10^{-4}$  (dielectric losses of polypropylene)

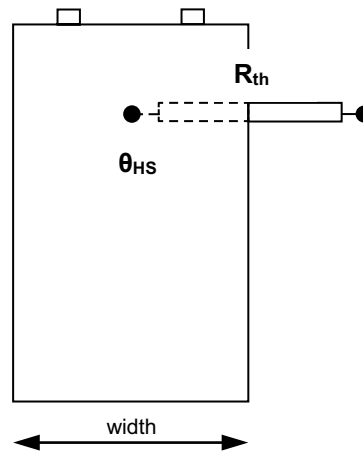
Hot spot temperature will be:

$$\theta_{HS} = \theta_{amb} + (P_j + P_d) \times R_{th}$$

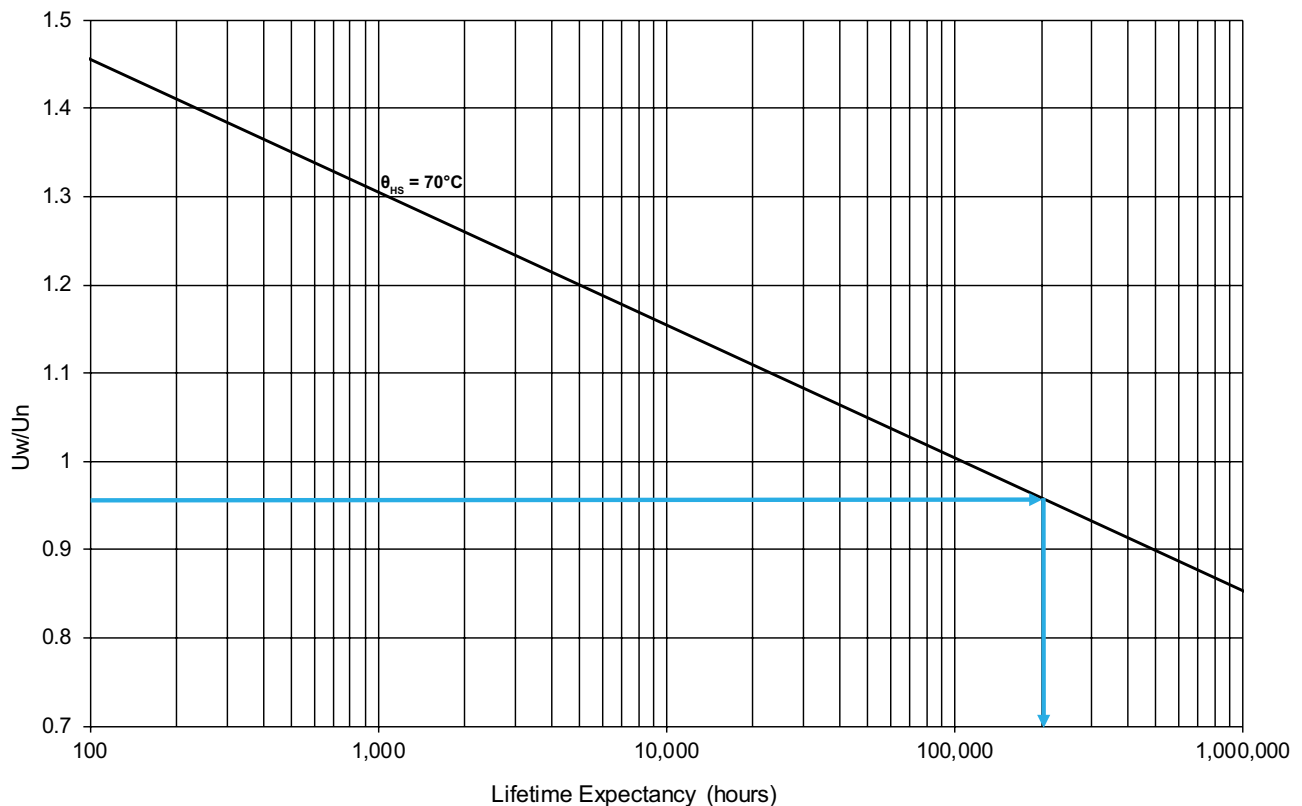
**$\theta_{HS}$  absolute maximum is 85°C**

If temperature is higher than 85°C, come back to #1 and start again with another selection.

$R_{th}$ : thermal resistance between hot spot and ambient air



### 3- Refer to the curve and deduce the lifetime vs $U_w/U_n$ ratio



Eg: rated voltage 2000V  
 working voltage 1900V  
 $\rho = U_w / U_n = 0,95$  lifetime is 200 000hours @ 70°C hot spot temperature

You will find a calculation form at the end of the catalogue

# Medium Power Film Capacitors

## FFPC 800Vdc to 3800Vdc

### THERMAL RESISTANCE

$R_{th}$  (°C/W): Thermal resistance between hot spot and ambient temperatures (Natural air cooling)

Height (mm)	$R_{th}$ (°C/W)
109	2,9
187	2,2
262,5	1,4



For confined area, capacitor working in a closed cabinet, a thermal test under real conditions is necessary to evaluate the thermal resistance.

### PARASITIC INDUCTANCE

Measurement @ 1MHz

Height (mm)	Typical Ls (nH)	
	2 terminals	4 terminals
109	45	35
187	65	55
262,5	85	75

### MTBF CALCULATION

The failure rate  $\lambda_B$  depends on hot spot temperature  $\theta_{HS}$  and charge ratio  $\rho$ .

$$\rho = U_w / U_n$$

$$\lambda_B \text{ in failures/hour} = 3 \times 10^{2,75(\rho-1)} \times e^{\left(3,2 \left( \frac{\theta_{HS} + 273}{358} \right)^{30}\right)} \times 10^{-9}$$

### GENERAL FAILURE RATE

$\lambda = \lambda_B \times \pi_Q \times \pi_B \times \pi_E$  failures/hour     $\pi_Q, \pi_B$  and  $\pi_E$  see following tables

Qualification	Qualification factor $\pi_Q$
Product qualified on IEC61071 and internal qualification	1
Product qualified on IEC61071	2
Product answering on another norm	5
Product without qualification	15

Environment	Environment factor $\pi_E$
On ground (good conditions)	1
On ground (fixed materials)	2
On ground (on board)	4
On ship	9
On plane	15

Environment	Environment factor $\pi_B$
Favorable	1
Unfavorable	5

### MEAN TIME BETWEEN FAILURE (MTBF)

MTBF = 1/ $\lambda$  hours

### SURVIVAL FUNCTION

$$N = N_0 \times \exp(-\lambda t)$$

N is the number of pieces still working after t hours

$N_0$  is the number of pieces at the origin (t=0)

### FAILURE MODE

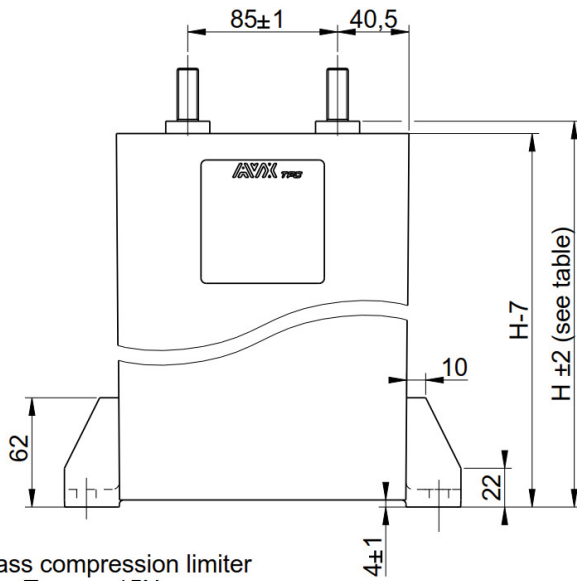
Main failure mode due to KYOCERA AVX's **Controlled Self-Healing Technology** is only losses of capacitance.

Thanks to **Controlled Self-healing** solution to interrupt self-healing process in order to prevent avalanche effect due to polypropylene molecular cracking producing gas and potential explosion in confined box for none **Controlled Self-Healing capacitors**.

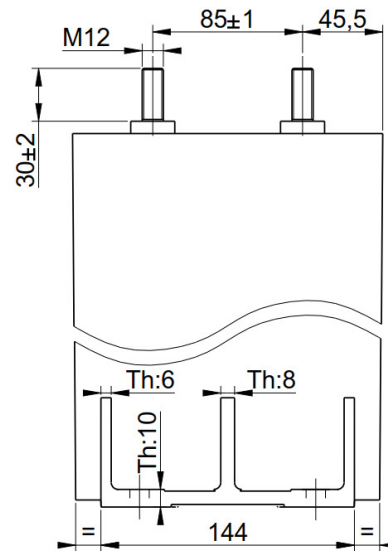
# Medium Power Film Capacitors

FFPC 800Vdc to 3800Vdc

## MALE TERMINALS VERSION DIMENSIONS

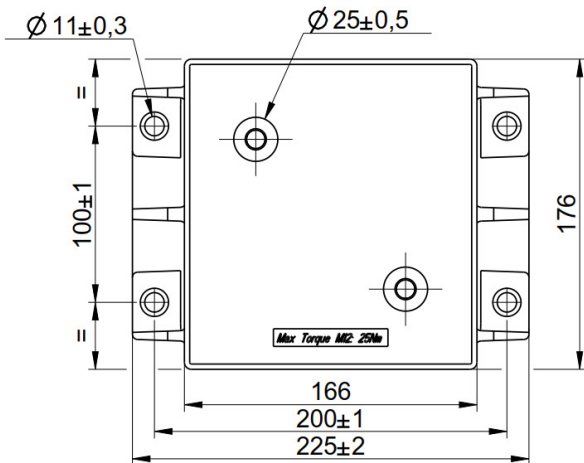


Brass compression limiter  
Max Torque: 15Nm



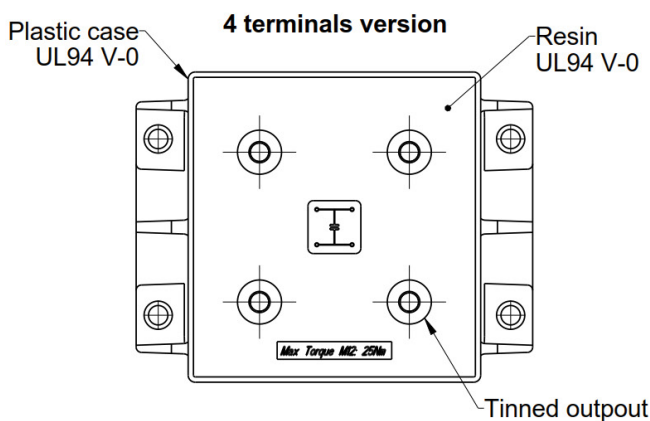
Max Torque M12: 25Nm

General tolerances: ±3



H (mm)	Weight (Kg)
109	4.2
187	6.8
262.5	9.3

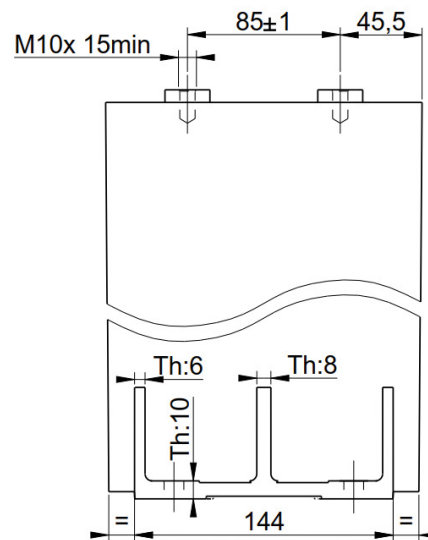
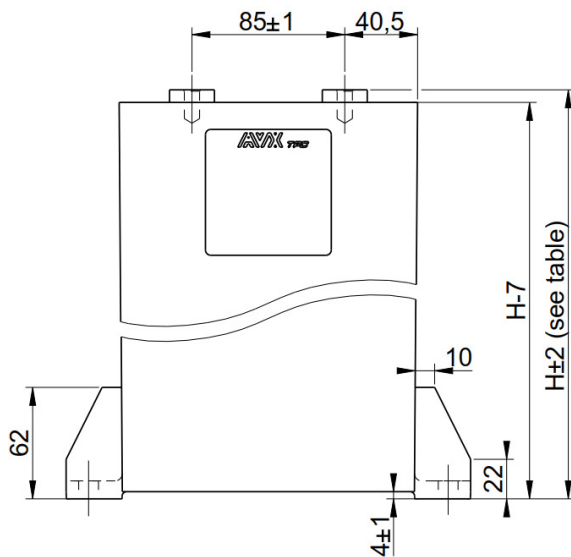
Distance terminals to terminals	
Terminals number	Creepage and clearance (mm)
2	93
4	58



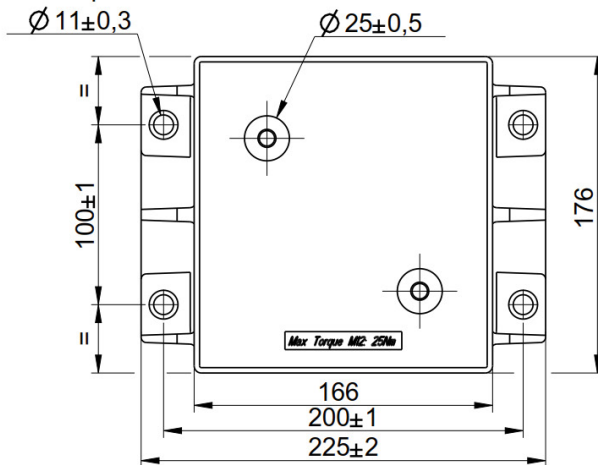
# Medium Power Film Capacitors

FFPC 800Vdc to 3800Vdc

## FEMALE TERMINALS VERSION DIMENSIONS



Brass compression limiter  
Max Torque: 15Nm

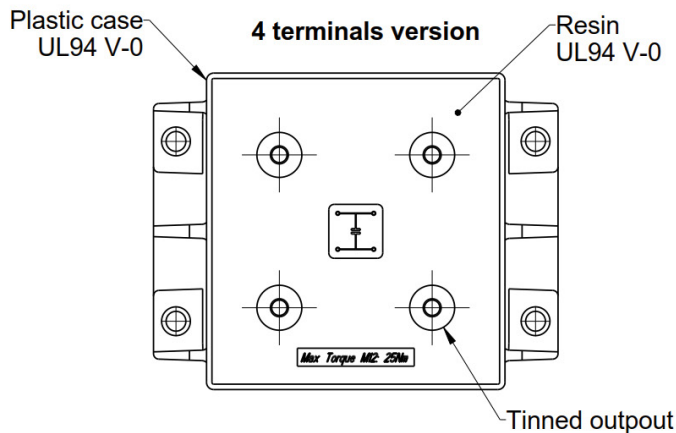


**Max Torque M10: 15Nm**

General tolerances: ±3

H (mm)	Weight (Kg)
109	4.2
187	6.8
262.5	9.3

Distance terminals to terminals	
Terminals number	Creepage and clearance (mm)
2	93
4	58



# Medium Power Film Capacitors

## FFPC 800Vdc to 3800Vdc

### TABLE OF VALUES

Part Number	$U_n$ (Vdc)	C ( $\mu$ F)	H (mm)	$R_s$ (m $\Omega$ )	$I_{rms}$ (A)
FFPC*B1697K <sup>oo</sup>	800	1690	109	1,50	65
FFPC*B3377K <sup>oo</sup>	800	3370	187	0,78	103
FFPC*B5067K <sup>oo</sup>	800	5060	262,5	0,56	155
FFPC*C1367K <sup>oo</sup>	900	1360	109	1,67	61
FFPC*C2727K <sup>oo</sup>	900	2720	187	0,87	97
FFPC*C4087K <sup>oo</sup>	900	4080	262,5	0,61	146
FFPC*L1127K <sup>oo</sup>	1000	1120	109	1,83	58
FFPC*L2237K <sup>oo</sup>	1000	2230	187	0,95	92
FFPC*L3357K <sup>oo</sup>	1000	3350	262,5	0,67	139
FFPC*U0907K <sup>oo</sup>	1100	900	109	2,05	54
FFPC*U1797K <sup>oo</sup>	1100	1790	187	1,06	87
FFPC*U2687K <sup>oo</sup>	1100	2680	262,5	0,74	131
FFPC*V0697K <sup>oo</sup>	1250	690	109	2,32	50
FFPC*V1387K <sup>oo</sup>	1250	1380	187	1,19	81
FFPC*V2067K <sup>oo</sup>	1250	2060	262,5	0,83	123
FFPC*Q0627K <sup>oo</sup>	1350	620	109	2,44	49
FFPC*Q1247K <sup>oo</sup>	1350	1240	187	1,26	78
FFPC*Q1857K <sup>oo</sup>	1350	1850	262,5	0,87	119
FFPC*R0647K <sup>oo</sup>	1500	640	109	1,68	57
FFPC*R1287K <sup>oo</sup>	1500	1280	187	0,88	91
FFPC*R1917K <sup>oo</sup>	1500	1910	262,5	0,62	137
FFPC*M0477K <sup>oo</sup>	1750	470	109	1,94	52
FFPC*M0947K <sup>oo</sup>	1750	940	187	1,01	83
FFPC*M1417K <sup>oo</sup>	1750	1410	262,5	0,70	126
FFPC*S0417K <sup>oo</sup>	1900	410	109	2,08	50
FFPC*S0827K <sup>oo</sup>	1900	820	187	1,08	80
FFPC*S1227K <sup>oo</sup>	1900	1220	262,5	0,75	121
FFPC*N0367K <sup>oo</sup>	2000	360	109	2,23	47
FFPC*N0717K <sup>oo</sup>	2000	710	187	1,15	76
FFPC*N1077K <sup>oo</sup>	2000	1070	262,5	0,80	116
FFPC*T0287K <sup>oo</sup>	2300	280	109	2,51	44
FFPC*T0567K <sup>oo</sup>	2300	560	187	1,29	71
FFPC*T0847K <sup>oo</sup>	2300	840	262,5	0,89	108
FFPC*P0227K <sup>oo</sup>	2550	220	109	2,83	40
FFPC*P0437K <sup>oo</sup>	2550	430	187	1,45	65
FFPC*P0657K <sup>oo</sup>	2550	650	262,5	1,00	100
FFPC*W0187K <sup>oo</sup>	2800	180	109	3,12	38
FFPC*W0367K <sup>oo</sup>	2800	360	187	1,59	61
FFPC*W0537K <sup>oo</sup>	2800	530	262,5	1,10	93
FFPC*X0157K <sup>oo</sup>	3000	150	109	3,40	36
FFPC*X0307K <sup>oo</sup>	3000	300	187	1,74	58
FFPC*X0457K <sup>oo</sup>	3000	450	262,5	1,19	88
FFPC*Y0117K <sup>oo</sup>	3500	110	109	1,76	39
FFPC*Y0227K <sup>oo</sup>	3500	220	187	0,91	63
FFPC*Y0337K <sup>oo</sup>	3500	330	262,5	0,64	96
FFPC*Z0956K <sup>oo</sup>	3800	95	109	1,90	37
FFPC*Z0197K <sup>oo</sup>	3800	190	187	0,98	59
FFPC*Z2856K <sup>oo</sup>	3800	285	262,5	0,69	91

\* Insert terminal number (2 or 4)  
<sup>oo</sup> insert "-" for male terminals or "JE" for female terminals



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## CALCULATION FORM SPECIFICATION

Capacitance	C (μF)	
Working voltage	U <sub>w</sub> (V)	
Rms current	I <sub>rms</sub> (A <sub>rms</sub> )	
Frequency	f (Hz)	
Ripple voltage	U <sub>r</sub> (V)	
Ambient temperature	Θ <sub>amb</sub> (°C)	
Lifetime @ U <sub>w</sub> , I <sub>rms</sub> and Θ <sub>amb</sub>	hours	
Parasitic inductance	L (nH)	

## YOUR CHOICE

PN		
Capacitance	C (μF)	
Rated voltage	U <sub>n</sub> (V)	
Serial resistance	R <sub>s</sub> (mΩ)	
Thermal resistance between hot spot and ambient air	R <sub>th</sub> (°C/W)	

## CALCULATIONS

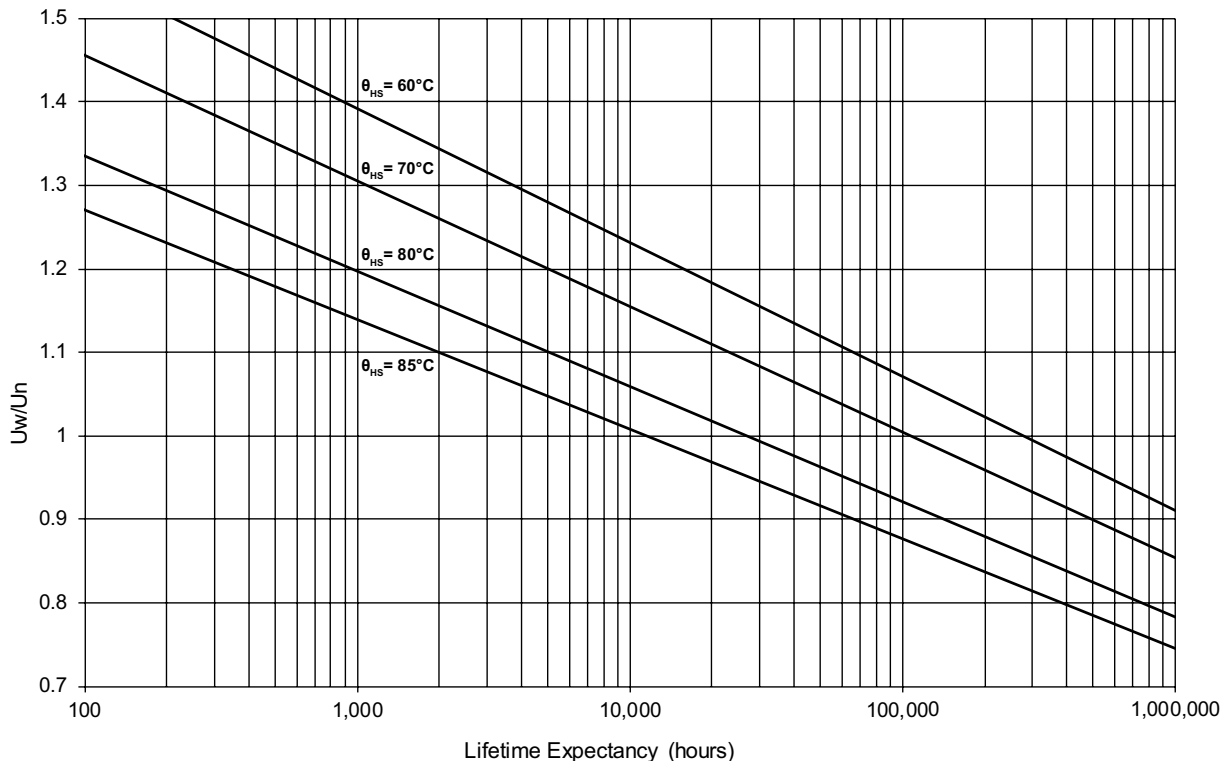
Maximum ripple voltage	$U_{rmax} = 0,2 \times U_n$	U <sub>rmax</sub> =	V
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*The maximum ripple voltage of the selected capacitor must be in any case higher than the ripple voltage of your application*

Ratio U <sub>w</sub> / U <sub>n</sub>	$\rho = U_w / U_n$	ρ =	
Joule losses	$P_j = R_s \times I_{rms}^2$	P <sub>j</sub> =	W
Dielectric losses	$P_d = Q \times \text{tg}\delta_0 = Q \times 2.10^{-4}$	P <sub>d</sub> =	W
Hot spot temperature	$\Theta_{HS} = \Theta_{amb} + (P_j + P_d) \times R_{th}$	Θ <sub>HS</sub> =	°C

*The hot spot temperature must be in any case lower than 85°C*

## LIFETIME EXPECTANCY VS HOT SPOT TEMPERATURE



Expected lifetime at hot spot calculated and $U=U_w$	
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# Medium Power Film Capacitors

## FFPC 800Vdc to 3800Vdc

This questionnaire lists the information we require to prepare an offer according to your exact requirements

Company / Name / Email	Project / Quantity
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Applications	DC Filtering		Discharge*		Protection*		Tuning
Capacitance (µF)							
Tolerance (%)							
Operating Voltage	Vpeak		Vch		Vpeak	Vdc	Vrms
Ripple Voltage (peak to peak)	V						
Working frequency (Hz)							
Operating current	Arms		Apeak		Arms		Arms
Maximum Current/Duration	Arms	s			Apeak		
Discharge			Aperiodic	Oscillatory			
Pulse Duration (5% Ipeak)							
Time to Ipeak (µs)							
Ringing Frequency (Hz)							
Reversal Voltage (%)							
Repetition Rate			shots/min/hour/day		Hz		
Hold Time @ Full Voltage (s)							
Fault Peak Current/nb shots	Apeak	shots	Apeak	shots			
Fault Reversal Voltage (%)							
Lifetime Expectancy	hours		shots		hours		hours
Maximum Inductance (nH)							
Test Voltage between Terminals (V)							
Test Voltage between Shorted Terminals and Case (V)							
Maximum Surge Voltage (MSV)							
MSV Duration / Frequency	s	/years			s	/year	

Due to the particularities of varying waveforms in such application, more information on the exact nature of waveform is generally required for a full analysis.

Description			
Dimensions (mm) / Shape		Operating Position	Terminas
Section:	Height	vertical, horizontal, inclined, and upside down	Type
rectangular, cylindrical			Quantity

Thermal Characteristics					
Storage Temperature (°C)		Operating Temperature (°C)		Cooling Method	
min.		min.		Natural Convection	
average		average		Forced Air (m/s)	
max.		max.		Water	

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